



Natural Action Technologies®

## Structured Water Unit

### Installation Instructions for Adaptable Units/National Pipe Thread (NPT)

**We recommend having your House Unit installed by a licensed plumber.**

**Your unit comes pre-wrapped with white plumber's tape ready for installation. Leave this on for leak proof operation. Some plumbing fixtures may require additional tape.**

1. Locate the main water shut off before starting. This unit can be mounted in any position, with the water entering from either end. Locate the valve that controls the water source and turn it off.
2. Open the cold water faucet located at the lowest point in the plumbing system of the house. Leave open until water stops flowing to insure water is completely turned off and to relieve pressure.
3. Your purchase includes the House Unit with attached fittings on either side.
4. The unit, as shipped, may be installed easily on any 1' or smaller pipe. Fitting will be supplied by your plumber/installer with connectors of their choice.
5. Installation will be in accordance with the type of connections chosen.
6. Hold the unit in place where the water pipeline is to be removed to insure enough space is available.
7. Cut the water pipeline with a pipe/tube cutter to the length determined. NOTE: Residual water may be present in the line. A bucket and rag on hand is recommended.
8. Retain and store removed pipeline for future use as a bypass, in case the water unit is removed at a later date.
9. Install the unit with the connectors chosen (by the plumber/installer)
10. Turn on the water supply line.
11. Check for leaks in the system.
12. Then turn on a nearby water faucet to purge air out of water line until the water runs smoothly and all the burping has stopped. Then turn off the faucet.

The Natural Action Technologies (NAT) limited lifetime warranty coverage of (10) years covers manufacture defects or quality issues. It is also accompanied by a 90 day customer satisfaction guarantee from the date of delivery. The warranty does not include misuse, abuse, sunlight damage, improper installation, freeze damage, natural disaster or blemishes from the manufacturing process.

Avoid leaving this unit in freezing temperatures with residual water inside as impaired function may result. Avoid dropping this unit as it may result in impaired function.

If unit is buried in dirt, any brass fittings must be covered or sealed from the dirt, as nature will break down the brass. Cover with several wraps of duct tape or other weatherproof wrap.

**Structured Water will clean all calcium and aggregate deposits in your water pipes, and appliances that use water. We recommend flushing your water heater before installation by following your manufactures guidelines. The water heater may need to be flushed weekly until all loosened deposits are flushed out.**

**Note: When moving from your existing home to a new location, a Natural Action Technologies Blank Unit is available for purchase to replace your House Unit thereby keeping the pipeline intact. The Blank Unit looks identical and connects as described herein.**

For more information and products visit us at [www.NaturalAction.com](http://www.NaturalAction.com)

**Natural Action Technologies**

**23034 N 17<sup>th</sup> Drive**

**Phoenix AZ 85027**

**928-567-6466**

**Specifications For**

**House Unit**

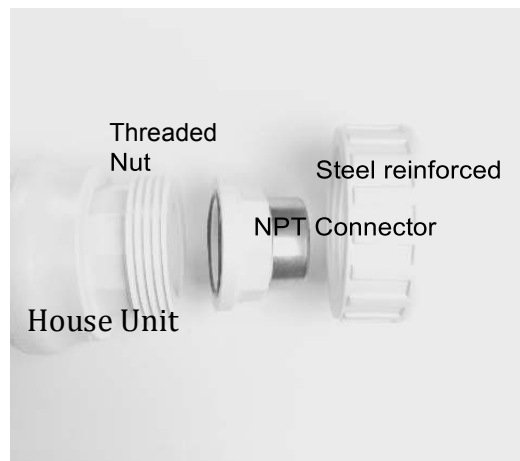
**Weight:** 2 lbs., 6 oz.

**Dimensions:** 18.5" L, 2.5" Diameter

**Volume:** 13.5 oz.

**Housing:** ABS

**Flow Form:** HDPE



**Specifications For**

**Commercial Unit**

**Weight:** 5 lbs., 1oz

**Dimensions:** 28.75" L, 4.5" Diameter

**Volume:** 56 oz.

**Housing:** Abs

**Flow Form:** HDPE